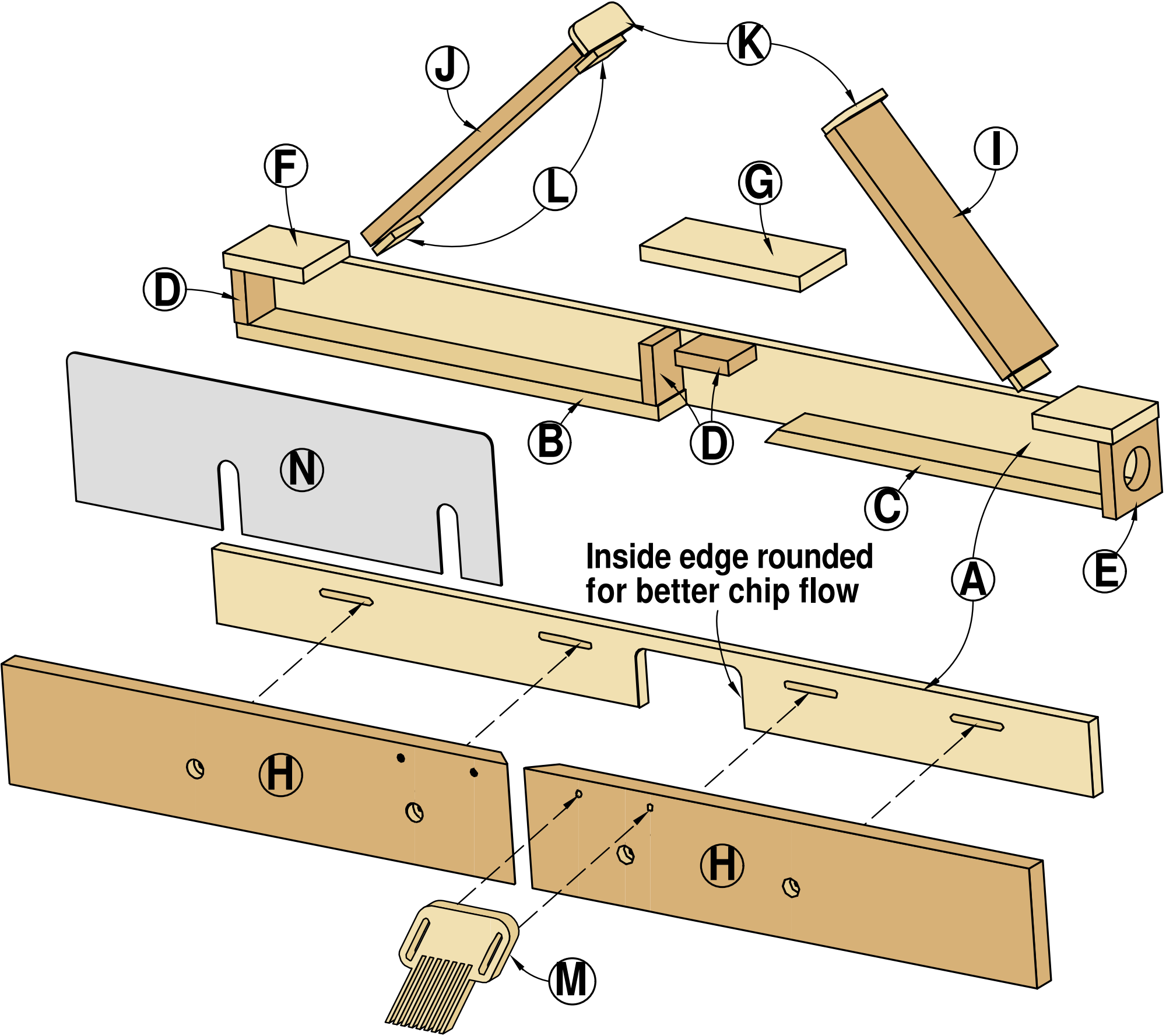
J
K
F
L
G
I
D
N
B
D
C
E
Inside edge rounded
for better chip flow
A
H
H
M