

Product to produce 62360045 brake lining set 17086/087 12,70/12,70 - Feilong / Material FMT 1804
BATCH HANDLED

Component 1804 mix
BATCH HANDLED

Routing external location 'Feilong' (child of stock)

MO, state 'confirmed':

Reference: MO/00045 Scheduled date: 03/25/2011 16:16:00 Source Document: [empty]

Product: [62360045] brake lining set 17086/087 Product Qty: 1,00 Product UOM: set

Product UoS Qty: 0,00 Product UoS: [empty]

Consumed Products Finished Products Work Orders Scheduled Products Extra Information

Bill of Material: brake lining set 17086/087 12,70/12,70 Routing: 62360045 Feilong

Raw Materials Location: Stock Finished Products Location: Stock

Product	Qty	UOM	Source Loc.	Production Lot
[1804] mix 1804	1.000	kg	Feilong	

I set the raw material location to 'Stock': mix 1804 first has be moved from 'Stock' to 'Feilong'. Therefore I go to tab 'extra information', open the INT/00091, select an existing production lot in 'Stock', process, validate:

Reference: INT/00091 Origin: :MO/00045 Order Date: 03/25/2011 11:28:01

Invoice Type: [empty] Expected Date: 03/25/2011 11:28:01

Address: [empty] Stock Journal: [empty]

Back Order of: [empty]

Product	Quantity	UoM	Weight	Net weight	Product UOS	Production Lot	Pack	Source Location	Destir
[1804] mix 1804	1.000	kg	0.00	0.00		0000037		Stock	Feilong

State: Available [Cancel] [Process]

Back to 'Products to consume' I select the just moved production lot in 'Feilong', save

Consumed Products Finished Products Work Orders Scheduled Products Extra Information

Bill of Material: brake lining set 17086/087 12,70/12,70

Raw Materials Location: Stock

Product	Qty	UOM	Source Loc.	Production Lot
[1804] mix 1804	1.000	kg	Feilong	0000037

In 'products to finish' I create a new production lot:

Reference : Scheduled date :

Product : Product Qty :

Product UoS Qty :

Consumed Products Finished Products Work Orders Scheduled Products Extra Information

Products to Finish (1/1 of 1)

Product	Qty	UOM	Production Lot
[62360045] brake lining set 17086/087 12,70/12,70 - Feilong / Material FMT 1804	1.000	set	0000090

Production done, click 'Produce'.

Result in stock moves for mix 1804/production lot 0000037: two lines for MO/00045

What I find:

INT/00091 stock → Feilong correct
 Stock → Production WRONG, should be Feilong → Production!!!!!!

Name	Reference	Origin	Partner	Product
[1804] mix 1804	INT/00085	MO/00038		[1804] mix 1804
[1804] mix 1804				[1804] mix 1804
[1804] mix 1804	INT/00087	:MO/00038		[1804] mix 1804
[1804] mix 1804	IN/00019			[1804] mix 1804
[1804] mix 1804	INT/00084	MO Test		[1804] mix 1804
PROD:MO/00026	OUT/00015	:MO/00026	BREMSKERL REIBBELAGWERKE Emmerling GmbH & Co.KG	[1804] mix 1804
PROD:MO/00029				[1804] mix 1804
PROD:MO/00032				[1804] mix 1804
PROD:MO/00032	INT/00071	:MO/00032		[1804] mix 1804
PROD:MO/00033	INT/00074	:MO/00033		[1804] mix 1804
PROD:MO/00034	INT/00075	:MO/00034		[1804] mix 1804
PROD:MO/00035	INT/00076	:MO/00035		[1804] mix 1804
PROD:MO/00037				[1804] mix 1804
PROD:MO/00038	INT/00083	:MO/00038		[1804] mix 1804
PROD:MO/00038				[1804] mix 1804
PROD:MO/00040	INT/00088	:MO/00040		[1804] mix 1804
PROD:MO/00043	INT/00090	:MO/00043		[1804] mix 1804
PROD:MO/00045	INT/00091	:MO/00045		[1804] mix 1804
PROD:MO/00045				[1804] mix 1804

Quantity	UoM	Product UoS	Production Lot	Pack	Source Location	Destination Location	Date	Scheduled Date	State
0.600	kg		0000037		Stock	Stock	03/21/2011 11:53:34	03/21/2011 11:53:34	Done
20.000	kg		0000037		Stock	Customers	03/18/2011 11:59:24	03/18/2011 11:59:24	Done
0.600	kg		0000037		Stock	Stock	03/21/2011 11:53:34	03/21/2011 11:53:34	Done
500.000	kg		0000037		Suppliers	Stock	03/18/2011 11:59:24	03/18/2011 11:59:24	Done
1.000	kg		0000037		Stock	Feilong	03/21/2011 11:53:34	03/21/2011 11:53:34	Done
10.000	kg		0000037		Stock	subcontractor XY	03/21/2011 09:59:24	03/18/2011 11:59:24	Done
1.000	kg		0000037		Stock	Production	03/22/2011 09:21:23	03/21/2011 11:53:34	Done
1.000	kg		0000037		Stock	Production	03/22/2011 09:25:12	03/21/2011 11:53:34	Done
1.000	kg		0000037		Stock	Feilong	03/22/2011 09:25:12	03/21/2011 11:53:34	Done
1.000	kg		0000037		Stock	Feilong	03/22/2011 09:52:25	03/21/2011 11:53:34	Done
1.000	kg		0000037		Stock	Feilong	03/22/2011 09:54:06	03/21/2011 11:53:34	Done
1.000	kg		0000037		Stock	Feilong	03/22/2011 09:55:33	03/21/2011 11:53:34	Done
1.000	kg		0000037		Feilong	Production	03/22/2011 10:05:00	03/21/2011 11:53:34	Available
1.000	kg		0000037		Stock	Stock	03/22/2011 11:18:11	03/21/2011 11:53:34	Done
0.600	kg		0000037		Stock	Scrapped	03/22/2011 11:18:11	03/21/2011 11:53:34	Done
1.000	kg		0000037		Stock	Feilong	03/22/2011 12:14:59	03/21/2011 11:53:34	Done
10.000	kg		0000037		Stock	Feilong	03/25/2011 16:11:24	03/25/2011 11:28:01	Done
1.000	kg		0000037		Stock	Feilong	03/25/2011 16:16:00	03/25/2011 11:28:01	Done
1.000	kg		0000037		Stock	Production	03/25/2011 16:16:00	03/25/2011 11:28:01	Done